

4500 LITRE TWO COMPARTMENT PRECAST SEPTIC TANK MODEL S4.5S

WILKINSON HEAVY PRECAST LIMITED

DUNDAS, ONTARIO

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CONSTRUCTION DETAILS *

Concrete: 35 MPa at 28 Days, 5 to 8% Air Entrainment.

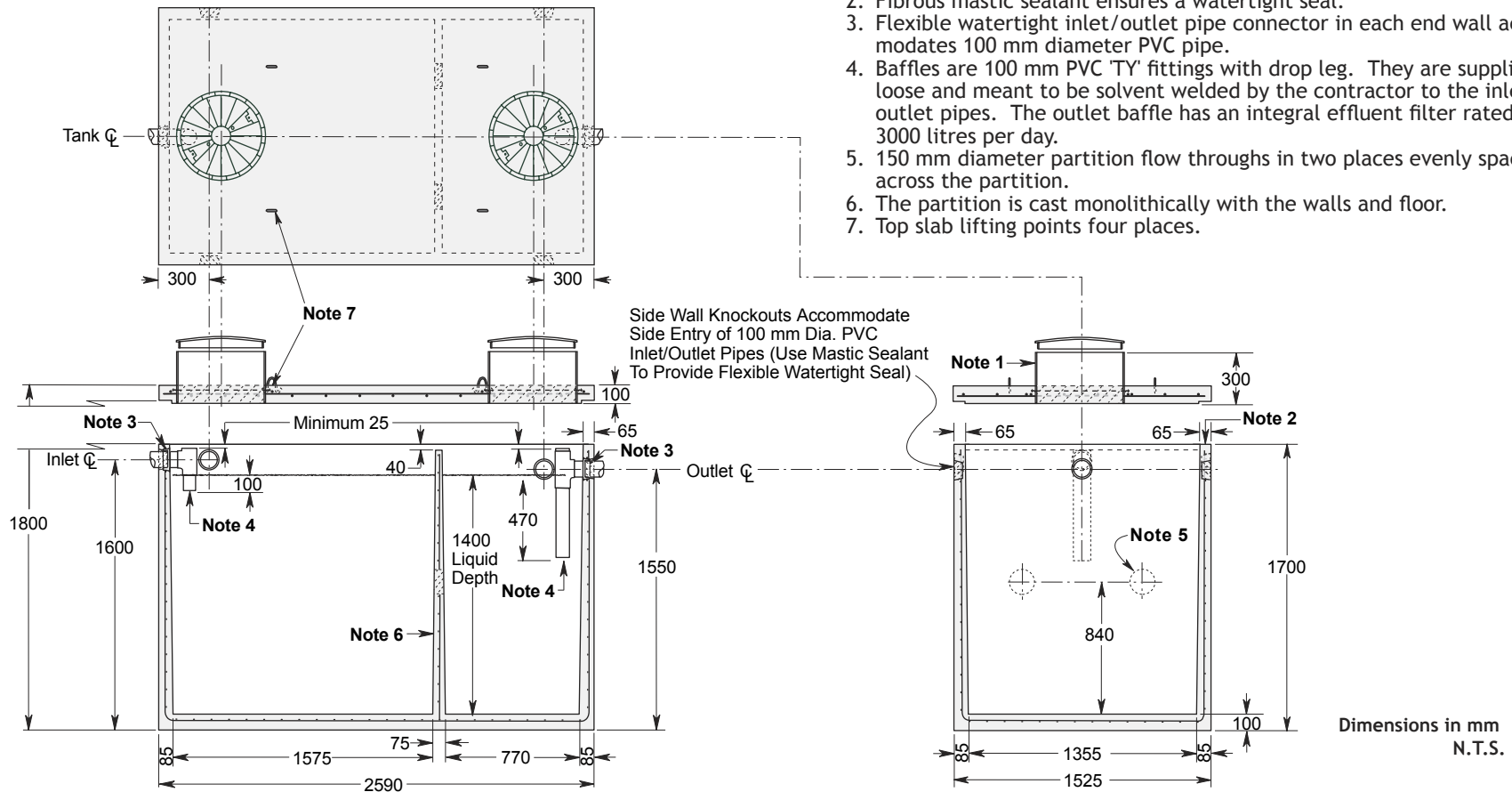
Reinforcing: 4 x 4 6/6 ww mesh in walls, floor and partition.
10 M bars at 200 mm centres each way in top slab.
Four extra 10 M bars around each roof access opening.
Minimum cover over reinforcing steel - 25 mm.

Weight: Top Slab 1010 kg
Tank Section 3665 kg
Total 4675 kg

Actual Capacity: 3355 Litres Per Vertical Metre.
5111 Litres to Underside of Roof Slab.
4585 Litres to Invert of Outlet.

NOTES

- Standard access openings are 510 mm I. D. Poly Riser Rings 300 mm in height in two places. Each riser ring comes with a gasketed cover with two folding recessed 'T' handles. Optional 150 & 300 mm high grade rings can be added to suit grade elevation and meet the Ontario Building Code requirements 8.2.2.2 (10) and 8.6.2.1 (3).
- Fibrous mastic sealant ensures a watertight seal.
- Flexible watertight inlet/outlet pipe connector in each end wall accommodates 100 mm diameter PVC pipe.
- Baffles are 100 mm PVC 'TY' fittings with drop leg. They are supplied loose and meant to be solvent welded by the contractor to the inlet and outlet pipes. The outlet baffle has an integral effluent filter rated at 3000 litres per day.
- 150 mm diameter partition flow throughs in two places evenly spaced across the partition.
- The partition is cast monolithically with the walls and floor.
- Top slab lifting points four places.



* Commensurate with a 1 Metre burial over the top slab in firm soil away from any area of vehicular traffic.

For recommended installation procedures refer to Wilkinson Installation Guidelines.

WARNING ! IMPROPER INSTALLATION ESPECIALLY IN UNSTABLE SOILS CAN RESULT IN THE STRUCTURAL FAILURE OF THIS PRODUCT